

Proper Installation of Fittings in ABS Holding Tanks

1. Drill hole using the proper size hole saw.
 - Use a 1.875" for a 1.5" raised fitting. #147
 - Use 2.375" for a 1.5" flush fitting. #146
 - Use 2.375" for a 2" raised fitting. #149
 - Use 2.75" for a 2" flush fitting. #148
 - Use 3.5" for a 3" raised fitting. #150 & 153
 - Use 3.875" for a 3" flush fitting. #154



2. Remove all burrs from hole edge.

3. Remove the "cookie" or cutout.

4. Apply .25" bead of glue to the fitting.

5. NOTE: Too much glue will break down the plastic lid and will cause damage. More is not better when installing fittings.



6. Insert fitting, with glue, into hole.

7. Press firmly, turning the fitting one quarter of a turn to evenly distribute the glue.

8. Properly installed fittings will have a glue "ring" around the fittings edge.



9. Smooth out the extra glue, taking care to fill in any voids. Let installed fittings stand for 24 hours in a 60° + room before using.

